

# Solda-Met™ 97C

## Lead-Free Soft Solder

Solda-Met™97C is a lead free solder and has a longer melting range than 99C and can be used to build up fillets.

<b>Standard</b>	ISO 9453:2014	Alloy No. 402
<b>Melting Temp</b>	230°C - 250°C	
<b>Chemical Composition</b>	Tin 97% Copper 3%	
<b>Conditions for Use</b>	For use with a separate flux, Solda-Met 1C, 2C, 3C or with a flux core	
<b>Physical Properties</b>	Density - 7.3 g/cm <sup>3</sup>	
<b>Forms of Supply</b>	Available as solid wire or with a flux core of either rosin or acid fluxes	

