

Solda-Met™ 5LS

Tin-Lead Soft Solder

Solda-Met™5LS shows great improvement in resistance to creep in comparison to tin-lead solders, both at normal and at elevated temperatures. The high melting point makes it useful in step soldering operations.

Standard	ISO 9453:2014	Alloy No. 191
Melting Range	296°C	
Chemical Composition	Silver Tin Lead	1.5% 5% 93.5%
Conditions for Use	For use with a separate flux, Solda-Met 1C, 2C, 3C or with a flux core	
Physical Properties	Density - 11.1 g/cm ³	
Forms of Supply	Available as solid wire or with a flux core of either rosin or acid fluxes	

