

PRODUCT DATASHEET

Meta-Braze™ MT 22 Flux Powder

Meta-Braze™ MT 21 Flux Paste is a medium temperature brazing flux powder for use with brass or copper-based brazing alloys in flame or induction heating processes. It is suitable for use on large assemblies of steel or copper where extended heating is required.

Product Details

Composition:	Proprietary
Specification / Standard:	EN 1045:1997: FH20
Active Range:	700-1000°C

Conditions For Use

Meta-Braze™ MT 21 Flux Powder should be mixed into a paste with water and a 2-3 drops of liquid detergent before use. Flux should be brushed onto the joint surfaces before assembly and further flux should then be applied externally either side of the joint opening.

The flux residues of this product, left after completion of the brazing operation are very hard and insoluble in water and must be removed by mechanical methods such as grit blasting or grinding or by acid pickling.

Forms of Supply

Pots 500gm

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